

Function	Port size	Flow [Max]	Individual mounting
3/2, 2/2	G1", G1 1/4", G1 1/2"	31000 NI/min	Inline

## **OPERATIONAL BENEFITS**

- 1. The 4-way pilot develops maximum shifting forces both ways.
- 2. Balanced spool, immune to variations of pressure, also provides high flow.

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- 3. Bonded spool with minimum friction, shifting in a glass like finished bore
- 4. Pilot with balanced popet, high flow, short and consistent response times.

HOW T	O ORDER			
Port size	Pilot air	Single operator NC	Single operator NO	Single operator Universal valve
G1"	Internal	68A-A1-DAA-Jxxx-xxx	68A-C1-DAA-Jxxx-xxx	-
	External	68A-A1-DAB-Jxxx-xxx	68A-C1-DAB-Jxxx-xxx	68A-G1-DAB-Jxxx-xxx
G1 1/4"	Internal	68A-A1-EAA-Jxxx-xxx	68A-C1-EAA-Jxxx-xxx	-
	External	68A-A1-EAB-Jxxx-xxx	68A-C1-EAB-Jxxx-xxx	68A-G1-EAB-Jxxx-xxx
G1 1/2"	Internal	68A-A1-FAA-Jxxx-xxx	68A-C1-FAA-Jxxx-xxx	-
	External	68A-A1-FAB-Jxxx-xxx	68A-C1-FAB-Jxxx-xxx	68A-G1-FAB-Jxxx-xxx

## SOLENOID OPERATOR >

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XX Voltage	X	Wire length	X Manual operator	XX Electrical connection
<b>AA</b> * 120V~/5.4W	0	No lead wire	0 No operator	BA Flying leads
<b>AC</b> * 24V~/5.4W	Α	45 cm	1 Recessed – Non locking	GA MAC JAC Solenoid plug-in
<b>DA</b> 24V=/5.4W	В	60 cm	2 Recessed - Locking	GB MAC JAC Solenoid plug-in
<b>DB</b> 12V=/5.4W	С	90 cm	3 Extended – Non locking	with diode
<b>DC</b> 24V=/2.4W	D	120 cm	4 Extended - Locking	GH MAC JAC Solenoid plug-in wi
<b>DD</b> 12V=/2.4W	E	180 cm	-	rectifier and LED
<b>DE</b> 24V=/1.8W	F	240 cm		JB Rectangular connector
<b>DF</b> 12V=/1.8W				JD Rectangular connector with lig KA Mini square plug-in
*Note: AC voltage requires	s connector	with rectifier		KB Mini square plug-in with diode
0				KH Mini square plug-in with rectifi & light
OPTIONS				2g
Pilot exhaust: 68A-xx-x <b>X</b> x-	Jxxx-xxx	Ϋ́Τ	d wire / pin	
	A	Standard Pilot exh	naust	

B Pilot exhaust out main exhaust



## TECHNICAL DATA

Fluid:	Compressed air, vacuum, inert gases		
Pressure range:	Internal pilot: 1,3 to 8 bar		
	External pilot: Vacuum to 8 bar		
Pilot pressure:	1,3 to 8 bar		
Lubrication:	Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)		
Filtration:	40µ		
Temperature range:	-18°C to +50°C		
Flow:	31000 NI/min (Cv 31.0)		
Power:	5.4 to 1.8 W		
Voltage range:	-15% to +10% of nominal voltage		

Options:

NPTF threads

## DIMENSIONS

